

Date: Friday, 02/01/2009 8:36:29 AM
 User: Jean-Luc Menard

Process Sheet

| | | | |
|-----------------------|---|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BUSHING |
| Job Number | : 44348 | | |
| Estimate Number | : 13539 | | |
| P.O. Number | : | Part Number | : D38113 |
| This Issue | : 02/01/2009 S.O. No. : | Drawing Number | : D3811 REV A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : 11 Type : MACHINED PARTS | Drawing Revision | : A |
| Previous Run | : 44040 | Material | : |
| Written By | : <i>[Signature]</i> 08-02-02 | Due Date | : 09/01/2009 Qty: 60 Um: Each |
| Checked & Approved By | : | | |
| Comment | : Est Rev:A New Issue 08-08-05 JLM Verified By:EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------------|-------------------------|
| 1.0 | M6061T6R0500 | 6061-T6 Round Bar .500" |
|-----|--------------|-------------------------|



Comment: Qty.: 0.0315 f(s)/Unit Total : 1.8900 f(s)

6061-T6 Round Bar .500"

Batch: 109396 → 1.3 ft 107676 .5900 ft

09/01/02

60 pcs

| | | |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|



Comment: 1-TURN AS PER FOLIO FA772 & DWG D3811,

FOLIO REV: AA

DWG REV: A

09/01/02

2-DEBURR AS REQUIRED

60 pcs

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



09/01/02

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

60 pcs

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

09/01/04

60 pcs

| | | |
|-----|-----------------|----------------------------|
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



9-01-06

60

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44348

Part Number: D38113

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



CB

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 09/01/06

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST119

SS 09/01/07

KCC

8.0

QC21

FINAL INSPECTION/W/O RELEASE



CB

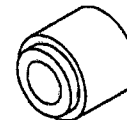
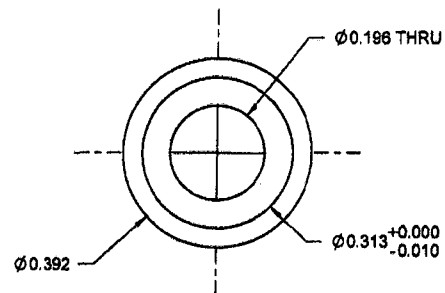
Comment: FINAL INSPECTION/W/O RELEASE

HD 09/01/07

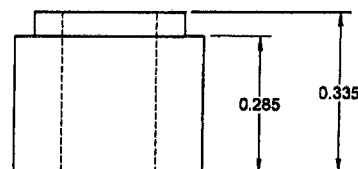
Job Completion



11 09.01.07



w/o 44348



D3811-3 BUSHING

RELEASED
08.09.18

NOTES:

- 1) MATERIAL: 8061-T6 (OR T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (DART REF. SPEC. M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.003 lbs

| | | | |
|------------|----------|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3811 | SHEET 3 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | SEAT TRACK ASSEMBLY | NTS |
| DATE | 08.08.18 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

